

KPA3A Amplifier Module Kit Assembly Manual Errata

E740267 Rev. C-1, September 18, 2018

Make these changes to your manual before beginning assembly

1. Page 7, E850320 KPAIO3 Envelope:
 - a. E700005 Screw, 4-40, ¼" Zinc, Pan Head is replaced by E700381, 4-40 X ¼ w/captive lock washer.
 - b. E700004 Lock Washer, #4 Split, Qty 2 is deleted.
 - c. E100719 KPA3A bracket has been added.
2. Page 14, First step on page: Replace the text with the following.
 - On the KPAIO3A board, install a 5/16" (7.9mm) 4-40 standoff near K1 (E700121)
 - Refer to figure 10 for the correct orientation of the screw and the standoff.

Note the screw will have a captive lock washer, and you will not install the 2 lock washers as shown.

3. Do not install 4-40 ¼" (6.4mm) black pan head screw as shown in Figure 11.
4. Page 17, After step 3 that reads:

Secure the KPA3A module to the rear shield tabs with three 4-40, ¼" (6.4mm) zinc pan head screws. Place a #4 internal tooth lock washer under each screw head.

Add the following step before installing the Fan Panel.

5. Slide the KPA3A bracket (E100719) between the standoff on the KPAIO3A and the rear panel as shown below. Secure with 4-40, ¼" (6.4mm) black pan head screw (E7000174).

